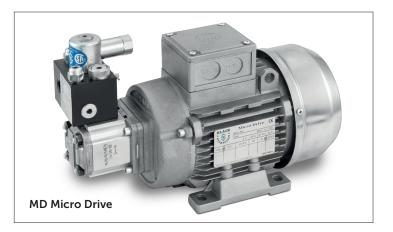
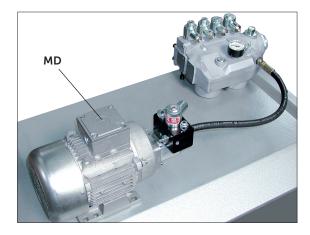


For Hydraulic Elevators

The Blain Micro Drive for hydraulic elevators consists of a small motor, pump and valve unit in one assembly. Exact floor stops and relevelling operations are achieved with low electrical power requirement, low noise levels and no unnecessary heating of the oil. The MD unit is mounted on or under the cover of the main hydraulic power unit, using the same oil source. It can also be used to slowly move the car independently of the main drive during installation or in an emergency.





For Traction Elevators

The Micro Drive is equally effective as a separate unit for accurate relevelling of traction elevators, where a small cylinder is integrated into the cable suspension. This eliminates the need to start the main drive when the car needs to be moved only a few centimetres.

Micro Levelling Speeds

Micro levelling at approximately 1 cm/s (2 fpm) is recommended at which speed positioning of the car is highly accurate and the relevelling movement, usually lasting less than a second, is barely if at all noticeable by the passenger. Floor stopping accuracy of better than \pm 5 mm (0.2 inch) can be expected, provided the floor switch system is correspondingly accurate. Outside of 2 cm (0.8 inch) from the floor landing, the main elevator relevelling system must be activated.

Increased safety

Exact landing of the car eliminates the danger of passengers tripping while entering or leaving the car.

Faster Floor to Floor Times

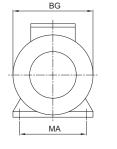
Because the Micro Drive assures final stopping accuracy, the main levelling approach speed to the floor can be increased to approximately 10 cm/s (20 fpm) to shorten travelling time.

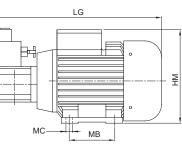
Quicker Relevelling

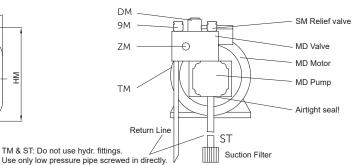
When load is added or removed from the car causing it to shift its position, the MD Unit relevelling correction begins instantaneously and usually taking less than one second to complete. There is no unwanted delay due to bypassing of oil as it is the case with the main hydraulic drive.

Quieter Relevelling

Since the main power unit does not need to be started, relevelling with the Micro Drive unit is quiet and shorter in duration than when employing the main hydraulic drive. This is especially important in private homes or offices, where the relevelling sound of the main elevator drive can be disturbing; especially at night-time.







Measurements

r dour entente																
Туре	l/min	US gpm	KW	max	max	Ports			LG	BG	ΗМ	MA	MB	MC	wei	ght
	50 Hz	60 Hz		bar	psi	ST Suction	TM Tank	ZMCylinder	mm	mm	mm	mm	mm	mm	kg	lbs
MD 0103	1.0	0.3	0.37	130	1870	1/4"	3⁄8"	3/8"	220	120	175	100	80	7	6	13.5
MD 0205	1.9	0.6	0.55	130	1870	3/8"	3⁄8"	3⁄8"	290	140	190	110	90	7	8.5	19
MD 0411	4.2	1.3	1.10	130	1870	3/8"	3/8"	3/8"	325	160	200	120	100	10	10	22
MD 0611	6.4	2.0	1.10	130	1870	3/8"	3⁄8"	3/8"	330	160	200	120	100	10	10.5	23
MD 1022	10.6	3.3	2.20	130	1870	1/2"	3/8"	3/8"	355	175	215	140	125	10	16	35.5
MD 1535	15.4	4.8	3.50	130	1870	1/2"	3⁄8"	3/8"	410	195	245	160	140	12	25	55
MD 2450	24.0	7.5	5.00	130	1870	3/4"	3⁄8"	3/8"	450	220	265	190	140	14	32.5	72

US units

Blain Hydraulics GmbH	Tel. +49 7131 28210
Pfaffenstrasse 1	Fax +49 7131 282199
74078 Heilbronn	www.blain.de
Germany	info@blain.de

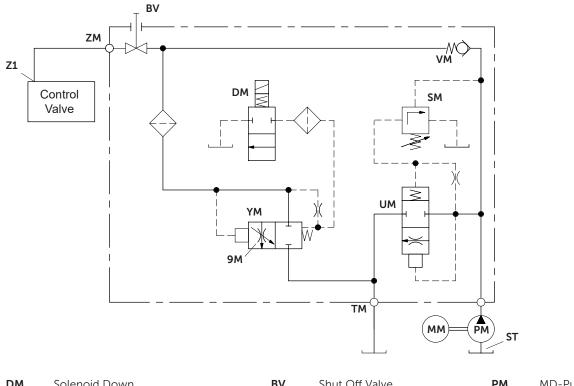


mm÷25.4 = inches

Designer and Manufacturer of the highest quality control valves & safety components for hydraulic elevators

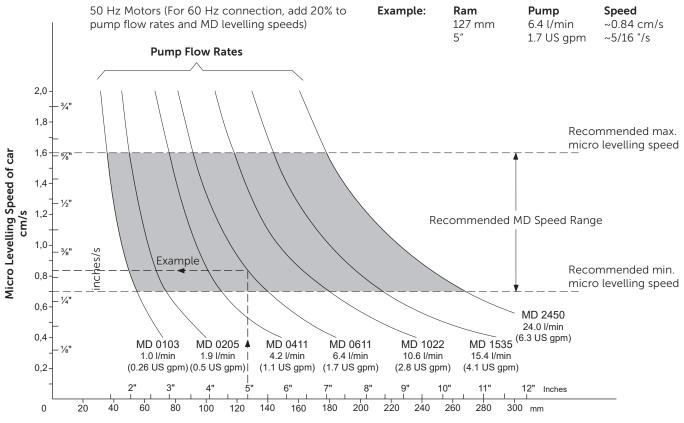


Hydraulic Circuit



DM	Solenoid Down	BV	Shut Off Valve	PM	MD-Pump
9M	Down Speed Adjustment	ST	Suction Tube	UM	Pilot Operated Relief Valve
SM	Pressure Relief Valve Adjustment	ZM	Cylinder Connection	YM	Pilot Operated Down Valve
VM	Check Valve	тм	Return Connection		
		MM	MD-Motor		

Selection Chart



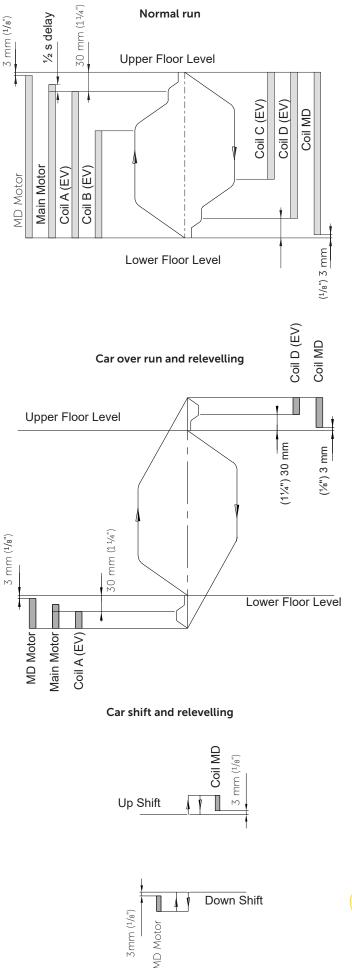
Single Ram Diameter (or Equivalent)

The Equivalent Ram Diameter is the calculated single ram diameter which would produce the same car speed as the alternative cylinder system.

BLAIN HYDRAULICS



Electrical Sequence



Normal Run

- At the beginning of a normal up run, the friction of the system (stiction) is overcome by the Micro Drive. This reduces any breakaway jerk.
- 2. The standard control valve levelling speed no longer determines the stopping accuracy of the elevator. Therefore it can be increased to approximately 10 cm/s (20 fpm), effectively smoothing out the ride and at the same time, shortening the floor to floor travelling time.
- 3. The stopping accuracy of the car, determined by the Micro Drive, is improved to less than 5 mm (0,2 inch) from floor level.

Over Run

If the car travels past the floor level, the shaftway switches would activate to re-level the car through the MD unit, in less time than it takes the car doors to open and more accurately than with the standard levelling system.

Should the MD correction not be completed within 2-3 seconds, the main levelling system automatically actuates.

Car Shift

When the position of the car shifts away from floor level due to loading or unloading, cooling of the oil or valve leakage, the Micro Drive performs a relevelling correction when the shift exceeds 3 mm.



Important

An accurate levelling switch installation is a precondition for satisfactory results.

All distances mentioned are for reference only and can vary from installation to installation.



Hydraulic Micro Levelling Drive



Installation and Parts List

Warning: Only qualified personnel should adjust or service valves. Unauthorised manipulation may result in injury, loss of life or damage to equipment. Prior to servicing internal parts, ensure that the electrical power is switched off and residual pressure in the valve is reduced to zero.

MD Installation

- 1. Use the same oil reservoir for the **MD** unit as for the main pump drive.
- 2. Do not use hydraulic fittings for suction and return lines. Their smaller bores prevent efficient oil flow. For the suction line, use low pressure, taper threaded tube, screwed directly into the suction port ST of the pump with airtight sealing and with the lower end including filter, submerged at **all times** under the reservoir oil level. To avoid sucking air, ensure that the thread connection into the pump is perfectly sealed.
- 3. For the return line to tank, also use low pressure, taper threaded tube, screwed directly into the tank port **TM** of the valve.
- 4. For the cylinder line connection, high pressure hose may be used to join port **ZM** of the valve to the main cylinder line.

Electrical Installation

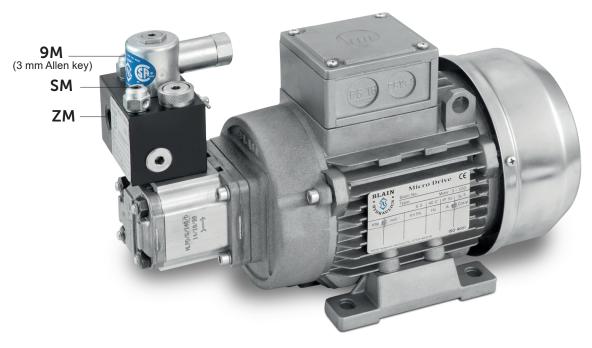
- The existing safe operation of the elevator according to the applicable local code must not be changed.
 Separate MD relevelling switches set to trigger MD relevelling at between 2.5 to 5 mm (0.1 0.2 inches) above and below flow level which are actuated before the main relevelling switches.
- 6. Electrical connections are 3 phase direct starting.

MD Adjustments

Up Speed is determined by the pump output and the effective diameter of the cylinder system.

SM Relief Valve. 'In' (clockwise) produces a higher, 'out' (c-clockwise) a lower maximum pressure setting.

9M Down Speed (Micro Drives MD1022 and 2450). When coil **DM** is energised, the car will travel downwards at a speed according to the setting of adjustment **9M**, (3mm Allen key). Turning 'in' (clockwise) provides a slower, turning 'out' (c-clockwise), a faster down speed.



Micro Drive Unit (1.0 to 24 l/min) (0.3 to 7.5 US gpm)